

Safety Data Sheet

Hazardous, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: TREMcoat MPE Hardener

Recommended use: Two component epoxy system. Hardener for epoxy resin system.

Supplier: Tremco CPG Australia Pty Ltd
ABN: 25 000 024 064
Street Address: 12/4 Southridge Street
Eastern Creek NSW 2766
Telephone: 02 9638 2755
Facsimile: 02 9638 2955

Emergency Telephone number: 02 9037 2994 (Aus) +1 703-741-5500 (Worldwide)

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word

Danger

Hazard Classifications

Acute Toxicity - Oral - Category 4
Acute Toxicity - Dermal - Category 4
Skin Corrosion - Category 1B
Sensitisation - Skin - Category 1
Chronic Hazard to the Aquatic Environment - Category 3

Hazard Statements

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Prevention Precautionary Statements

P102 Keep out of reach of children.
P103 Read carefully and follow all instructions.
P260 Do not breathe dust, fume, gas, mist, vapours or spray.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing protective clothing, gloves, eye/face protection.

Response Precautionary Statements

P101 If medical advice is needed, have product container or label at hand.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Product Name: TREMcoat MPE Hardener

Reference No: 8LMPE 501

Issued: 2025-02-17

Version: 2

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| P302+P352 | IF ON SKIN: Wash with plenty of water . |
| P303+P361+P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. |
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER/doctor. |
| P312 | Call a POISON CENTER/doctor if you feel unwell. |
| P321 | Specific treatment (see first aid instructions on product label). |
| P322 | Specific measures (see product label). |
| P330 | Rinse mouth. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P363 | Wash contaminated clothing before reuse. |

Storage Precautionary Statement

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| P405 | Store locked up. |
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Disposal Precautionary Statement

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| P501 | Dispose of contents/container in accordance with local, regional, national and international regulations. |
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Poison Schedule: S5. Caution

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 8

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

3. COMPOSITION INFORMATION

| CHEMICAL ENTITY | CAS NO | PROPORTION |
|--|-----------|-----------------|
| Additives | | Not Available % |
| Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl- | 2855-13-2 | >60 % (w/w) |
| Ingredients determined to be Non-Hazardous | | Balance |
| | | 100% |

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic Vapour) respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin Contact: Corrosive. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a Doctor.

Eye contact: If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a Doctor, or for at least 15 minutes.

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Ingestion: For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a Doctor at once. If swallowed, DO NOT induce vomiting.

PPE for First Aiders: Wear safety shoes, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to physician: Treat symptomatically. Effects may be delayed. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Hazchem Code: 2X

Suitable extinguishing media: If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible liquid.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 154

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

This material is classified as a Class 8 Corrosive as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

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This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits: No value assigned for this specific material by Safe Work Australia.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Natural ventilation should be adequate under normal use conditions.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, CHEMICAL GOGGLES, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form: Liquid
Colour: Pale Yellow
Odour: Slightly Ammoniacal Odour

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| Solubility in water: | Not Available |
| Specific Gravity: | 1.00 to 1.03 |
| Relative Vapour Density (air=1): | Not Available |
| Vapour Pressure: | Not Available |
| Flash Point (°C): | 112.00 |
| Explosion/Flammability Limits: | upper: Class C1 Combustible |
| Autoignition Temperature (°C): | Not Available |
| Melting Point/Range (°C): | Not Available |
| Boiling Point/Range (°C): | Not Available |
| Decomposition Point (°C): | Not Available |
| pH: | Not Available |
| Viscosity: | Not Available |
| Evaporation Rate (n-Butyl acetate=1): | Not Available |
| Partition Coefficient: | Not Available |
| % Volatile by Volume: | <1% |

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

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Chemical stability: Stable under recommended conditions of storage.

Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials: Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), alkalis (eg. hydroxides), heat and ignition sources.

Hazardous decomposition products: May evolve toxic gases (carbon/nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

Hazardous reactions: Hazardous polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Harmful in contact with skin. Can be absorbed through the skin with resultant toxic effects. Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

Eye contact: A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

Acute toxicity

Inhalation: This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients): $LC_{50} > 20.0$ mg/L for vapours or $LC_{50} > 5.0$ mg/L for dust and mist.

Skin contact: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $1,000 < LD_{50} \leq 2,000$ mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $300 < LD_{50} \leq 2,000$ mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as a Category 1B Hazard (irreversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).

Aspiration hazard: This material has been classified as not an aspiration hazard.

Specific target organ toxicity (single exposure): This material has been classified as not a specific hazard to target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as not a mutagen.

Carcinogenicity: This material has been classified as not a carcinogen.

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Reproductive toxicity (including via lactation): This material has been classified as not a reproductive toxicant.

Specific target organ toxicity (repeat exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients): > 100 mg/L

Long-term aquatic hazard: This material has been classified as a Category Chronic 3 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 10 - 100 mg/L, where the substance is not rapidly degradable and/or BCF \geq 500 and/or log $K_{ow} \geq$ 4.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



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| UN No: | 1760 |
| Dangerous Goods Class: | 8 |
| Packing Group: | III |
| Hazchem Code: | 2X |
| Emergency Response Guide No: | 154 |
| Limited Quantities | 5 L |

Proper Shipping Name: CORROSIVE LIQUID, N.O.S.

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), radioactive substances (Class 7) or food

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and food packaging in any quantity. Note 1: Concentrated strong alkalis are incompatible with concentrated strong acids. Note 2: Concentrated strong acids are incompatible with concentrated strong alkalis. Note 3: Acids are incompatible with Dangerous Goods of Class 6 which are cyanides. Exemptions may apply.

MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.



UN No: 1760
Dangerous Goods Class: 8
Packing Group: III
Limited Quantities: 5 L
Proper Shipping Name: CORROSIVE LIQUID, N.O.S.

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No: 1760
Dangerous Goods Class: 8
Packing Group: III
Limited Quantities: 1 L
Proper Shipping Name: CORROSIVE LIQUID, N.O.S.

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
Basel Convention (Hazardous Waste)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): S5. Caution.

16. OTHER INFORMATION

Reason for issue:

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is

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made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.