

Safety Data Sheet

Hazardous, NON-Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: E3 FLOWABLE Epoxy Hardener Part B

Recommended use: Polyamide resin curing agent

Supplier: Tremco CPG Australia Pty Ltd
ABN: 25 000 024 064
Street Address: 12/4 Southridge Street
Eastern Creek NSW 2766
Telephone: 02 9638 2755
Facsimile: 02 9638 2955

Emergency Telephone number: 02 9037 2994 (Aus) +1 703-741-5500 (Worldwide)

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word

Danger

Hazard Classifications

Acute Toxicity - Oral - Category 4
Acute Toxicity - Inhalation - Category 4
Skin Corrosion - Category 1B
Sensitisation - Skin - Category 1

Hazard Statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.

Prevention Precautionary Statements

P102 Keep out of reach of children.
P103 Read carefully and follow all instructions.
P260 Do not breathe dust, fume, gas, mist, vapours or spray.
P261 Avoid breathing fumes/vapours.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing including eye/face protection.

Response Precautionary Statements

P101 If medical advice is needed, have product container or label at hand.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of water and soap.

Product Name: E3 FLOWABLE Epoxy Hardener Part B

Reference No: 088FA 14BD

Issued: 2025-01-16

Version: 2

Page 1 of 6

Safety Data Sheet



P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P314	Get medical advice/attention if you feel unwell.
P330	Rinse mouth.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

Storage Precautionary Statement

P405 Store locked up.

Disposal Precautionary Statement

P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule:

DANGEROUS GOOD CLASSIFICATION

Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Fatty acids, tall oil, reaction products with polyethylenepolyamines, compounds with C18-unsaturated fatty acid dimers and tall oil fatty acids	68910-91-8	$\geq 60 - \leq 100$ %
Ingredients determined to be Non-Hazardous		Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Allow breathing of fresh air. Allow the victim to rest.

Skin Contact: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. Specific treatment (see ... on this label). If skin irritation or rash occurs

Eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician

Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention

PPE for First Aiders: Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Safety Data Sheet



Notes to physician: Treat symptomatically. Effects may be delayed. Can cause corneal burns. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). Symptoms/injuries after inhalation : May cause an allergic skin reaction. Symptoms/injuries after skin contact : Causes skin irritation. Symptoms/injuries after eye contact : Causes serious eye damage.

5. FIRE FIGHTING MEASURES

Hazchem Code: Not applicable.

Suitable extinguishing media: If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible material.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Evacuate unnecessary personnel. Equip clean up crew with proper protection. Ventilate area. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. On land, sweep or shovel into suitable containers. Minimize generation of dust. Store away from other materials.

LARGE SPILLS

Evacuate unnecessary personnel. Equip clean up crew with proper protection. Ventilate area. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. On land, sweep or shovel into suitable containers. Minimize generation of dust. Store away from other materials.

Dangerous Goods - Initial Emergency Response Guide No: Not applicable

7. HANDLING AND STORAGE

Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Avoid breathing dust/fume/gas/mist/vapours/spray.

Storage: Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits: No value assigned for this specific material by Safe Work Australia.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Natural ventilation should be adequate under normal use conditions.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with

Safety Data Sheet

the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

RECOMMENDATIONS FOR CONSUMER USE:

Personal protective equipment : Avoid all unnecessary exposure. Hand protection : Wear protective gloves Eye protection : Chemical goggles or safety glasses Skin and body protection : Wear suitable protective clothing Respiratory protection : Wear appropriate mask Other information : Do not eat, drink or smoke during use.

Hygiene measures: Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form: Liquid
Colour: Amber
Odour: Not available.

Solubility: insoluble in water. Log
Density: 1,0 g/cm³
Vapour Pressure: < 0.01 mm Hg @ 20°C
Flash Point (°C): 511°F
Explosion/Flammability Limits: Non flammable
Autoignition Temperature (°C): 392°F
Melting Point/Range (°C): ~ -10 °C
Boiling Point/Range (°C): 140-150 °C
Decomposition Point (°C): No data available
pH: 8 - 8,5
Viscosity: 140 -170 cPs at 25°C
Evaporation Rate (n-Butyl acetate=1): No data available
Odour Threshold: No data available
Explosive properties: Product is not explosive.
Oxidising properties: not oxidizing.

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical stability: Stable at normal temperatures and pressures.

Conditions to avoid: High temperature. high humidity. Ignition sources. Incompatible materials.

Incompatible materials: Keep away from oxidising agents and strongly alkaline and strongly acidic materials.

Hazardous decomposition products: Thermal combustion may release carbon monoxide and dioxide. Fume.

Hazardous reactions: Hazardous polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Safety Data Sheet



No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Harmful if inhaled. Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Causes skin irritation. pH: 8 - 8,5 A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

Eye contact: Not classified pH: 8 - 8,5

Acute toxicity

Inhalation: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $10.0 < LC_{50} \leq 20.0$ mg/L for vapours or $1.0 < LC_{50} \leq 5.0$ mg/L for dust and mist.

Skin contact: This material has been classified as not hazardous for acute dermal exposure. Acute toxicity estimate (based on ingredients): $LD_{50} > 2,000$ mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $300 < LD_{50} \leq 2,000$ mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as a Category 1B Hazard (irreversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).

Aspiration hazard: This material has been classified as not an aspiration hazard.

Specific target organ toxicity (single exposure): This material has been classified as not a specific hazard to target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as not a mutagen.

Carcinogenicity: This material has been classified as not a carcinogen.

Reproductive toxicity (including via lactation): This material has been classified as not a reproductive toxicant.

Specific target organ toxicity (repeat exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: Avoid release to the environment

Long-term aquatic hazard: Avoid release to the environment

Ecotoxicity: Not established.

Persistence and degradability: Not established.

Safety Data Sheet



Bioaccumulative potential: Not established.

Mobility: No additional information available

13. DISPOSAL CONSIDERATIONS

Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container in accordance with the local regulations. Avoid release to the environment.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

MARINE TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

AIR TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)
Basel Convention (Hazardous Waste)
International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): .

16. OTHER INFORMATION

Reason for issue:

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.