

TREMprime SG010

One Part, Quick Drying Primer used as an Adhesion Promoter for Silicone Sealants on Non Porous Surfaces

PRODUCT DESCRIPTION

SG010 is a primer designed to enhance the adhesion of single or two-component silicone on metal substrates and plastics.

USAGE/PURPOSE

A one component primer used to enhance adhesion of silicone sealants on non-porous surfaces such as metals and plastics. TREMprime SG010 is also approved for structural glazing application.

FEATURES & BENEFITS

Enhances the adhesion of silicones on metal and plastics.

PACKAGING

473ml Metal Can

COLOUR

Clear

SHELF LIFE

In original unopened packaging: 12 months after the date of manufacture.

LIMITATIONS

- Between uses, the container must be stored carefully closed to prevent any hydrolysis of the active compounds (appearance of a whitish deposit).
- The container must be taken out of use if any cloudy liquid appears in the container.

SURFACE PREPARATION

Wipe substrate with TREMCO IPA cleaner using a two rag wipe method. Ensure not to contaminate the substrate while cleaning.

PRIMER APPLICATION

Apply with a clean cloth. Remove all excess primer from substrate to ensure a very thin layer is applied.

DRYING TIME

- Minimum dry time of 15 minutes at 21°C and 50% RH.
- Primer must be completely dry before applying sealant.
- After 2 hours the surface must be cleaned with TREMCO IPA cleaner and reprimed with TREMprime SG010.

COVERAGE

Coverage Rate	Thickness	
21m ² /Can	0.02 mm WFT	0.01 mm DFT

CLEAN UP

- Wash all equipment in water or water/detergent immediately on completion of application and mixing.
- Dry product may need to be removed with Tremco Xylol or by mechanical means.

HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet (SDS) must be read and understood prior to use.



TYPICAL PHYSICAL PROPERTIES	
PROPERTY	TYPICAL VALUES
Appearance	Clear Liquid when fresh
Density at +23°C	0.79
% Solids	14%
Flash Point	25°C

TECHNICAL SERVICE

Tremco CPG Australia Pty Ltd has a team of Representatives who provide assistance in the selection and specification of products. For more detailed information or service and advice, call Customer Service on (02) 9638 2755 or fax (02) 9638 2955.

GUARANTEE/WARRANTY

TREMCO products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with TREMCO written instructions and (b) in any application recommended by TREMCO, but which is proved to be defective, will be replaced free of charge. Any information provided by TREMCO in this document in relation to TREMCO's goods or their use is given in good faith and is believed by TREMCO to be appropriate and reliable. However, the information is provided as a guide only, as the actual use and application will vary with application conditions which are beyond our control. TREMCO makes no representation, guarantee or warranty relating to the accuracy or reliability of the information and assumes no obligation or liability in connection with the information. To the extent permitted by law, all warranties, expressed or implied are excluded.

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