

# Primer No. 23

## ONE COMPONENT PRIMER FOR SILICONE SEALANTS

### PACKAGING

1 Litre Tin

### TECHNICAL INFORMATION

#### COMPOSITION

Silicone Primer No.23 is a one component primer to enhance the adhesion of Tremco Silicone Sealants to porous substrates (e.g. concrete, limestone, etc.)

TYPICAL PROPERTIES	
Colour	Colourless
Active Ingredients	40%
Solvents	Acetone, Toluene
Specific Gravity @ 20°C	0.92
Flash Point (TCC)	-18°C (0°F)
<p><b>NOTE:</b> The foregoing information is published as general information only. The listed properties are performance characteristics are approximate values and are not part of the product specification.</p>	

#### APPLICATION

- Silicone Primer No. 23 should be used as furnished only.
- The joint interface must be clean, dry and free from oils, loose mortar, laitance, form release agents, waterproofing, damproofing and other release agents.
- A thorough wire brushing, grinding, sandblasting or solvent cleaning may be required to expose clean, sound, virgin surfaces.
- After proper surface preparation, apply a uniform continuous film of primer.
- Two coats may be required on certain very absorbant surfaces.
- Allow primer to air dry for approximately 60 minutes.
- Caution must be exercised to apply primer on the sealant contact area only.

**A SEALANT ADHESION MOCK-UP IS RECOMMENDED TO ASSURE PERFORMANCE.**

#### PRECAUTIONS:

Warning! Extremely flammable. Keep liquid and vapour away from heat, sparks and flame. Vapour may cause skin and eye irritation and may be harmful on long term exposure. Use only in well ventilated area. Use appropriate personal protection. Do not take internally. Do not store in direct sunlight.

#### NOTICE:

Reports have associated repeated and prolonged occupational overexposure with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal.

For further health and safety information and first aid, read the label on the container and the **Material Safety Data Sheet**.

#### SHELF LIFE

Six months when stored in closed containers. Changes in appearance from its original clear solution may indicate contamination or loss of shelf life. If a change in appearance occurs, properly discard.

#### TECHNICAL SERVICE

TREMCO has a team of qualified Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information or service and advice, contact your nearest TREMCO office.

#### GUARANTEE/WARRANTY

TREMCO products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with TREMCO written instructions and (b) in any application recommended by TREMCO, but which is proved to be defective, will be replaced free of charge.

Any information provided by TREMCO in this document in relation to TREMCO's goods by their use is given in good faith and is believed by TREMCO to be appropriate and reliable. However, the information is provided as a guide only, as the actual use and application will vary with application conditions which are beyond our control. TREMCO makes no representation, guarantee or warranty relating to the accuracy or reliability of the information and assumes no obligation or liability in connection with the information. To the extent permitted by law, all warranties, express or implied, are excluded.

TREMCO PTY LTD ABN 25 000 024 064  
Unit 1, 2 Park Rd, RYDALMERE NSW 2116 Australia  
Tel: (02) 9638 2755 Fax: (02) 9638 2955  
tremco@tremco.com.au